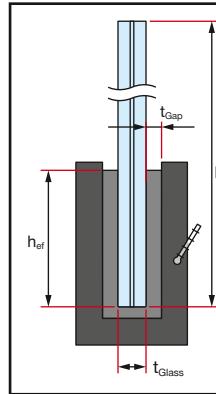
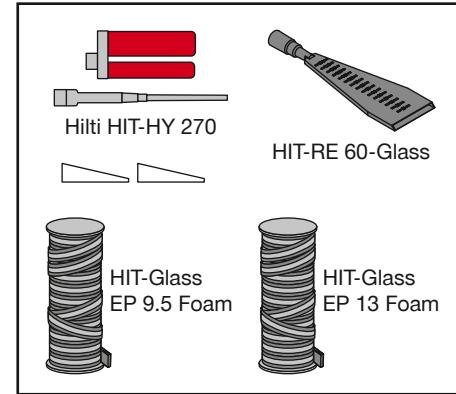




HIT-Glass



	mm	inch
$h_{ef}$	80 ... 150	3 $\frac{1}{2}$ ... 5 $\frac{29}{32}$
$t_{Glass}$	13.52 ... 25.52	1/2 ... 1
$t_{Gap}$	6 ... 12	1/4 ... 1/2
$h$	$\leq 1650$	$\leq 65$

	[°C]	[°F]	$t_{work}$	$t_{cure}$
5 ... 9	41 ... 48	10 min	2.5 h	
10 ... 19	50 ... 66	7 min	1.5 h	
20 ... 29	68 ... 84	4 min	30 min	
30 ... 39	86 ... 102	2 min	20 min	
40	104	1 min	15 min	

	HIT-Glass EP 9.5 Foam		HIT-Glass EP 13 Foam	
	mm	inch	mm	inch
$t_{Gap}$	6 ... 10	0.23 ... 0.39	9 ... 12	0.35 ... 0.5

